

Product Install Instructions

WR04004 SEADOO Spark Exhaust

Important:
Read through all instructions before proceeding with installation.

Parts Included For Installation:



1x Worx Blockoff Plate



1x Worx outlet



1x Worx ring

6 x M6 x 25mm Cap head bolts
(not shown)



1x Silicon Hose

Tools Necessary For Installation:

- Hand Drill
- 6mm Drill Bit
- 67mm (2-5/8") hole saw
- 1 x Tube of silicone
- 1 x 10mm socket with ratchet
- 1 x Phillips Head Screw Drive
- 1 x Flat Head Screw Driver
- 1 x No 30 Torque bit
- 2 x 5mm Allen Key

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Installation Procedure:

1. Remove Lanyard
2. Disconnect battery
3. Remove the black skirts on back of ski, to get them off you will need to remove the five bolts that hold them into place, these are located underneath the skirt. (arrow)(see Pic. 1)

Pic. 1



4. Remove the two gloss black guards at the rear of the ski (see Pic. 2)

Pic. 2



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Installation Procedure: ***-Continued-***

5. Undo the 22 bolts that connect the back plastic of the ski (see Pic 3)



Pic. 3

6. Remove the five bolts on the side of the ski with your No 30 Torque head piece & with a 10mm socket on the bottom. (Pic 4)



Pic. 4

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Installation Procedure: ***-Continued-***

7. Remove the seat to access the fuel cap. Undo the 3 bolts that hold the fuel cap on. The fuel cap will automatically pop off when you lift the back off. (Pic 5)

Pic. 5



8. Simply lift the back of the top half of the ski up and pull the back plastic out. (Pic 6)

Pic. 6



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Installation Procedure:

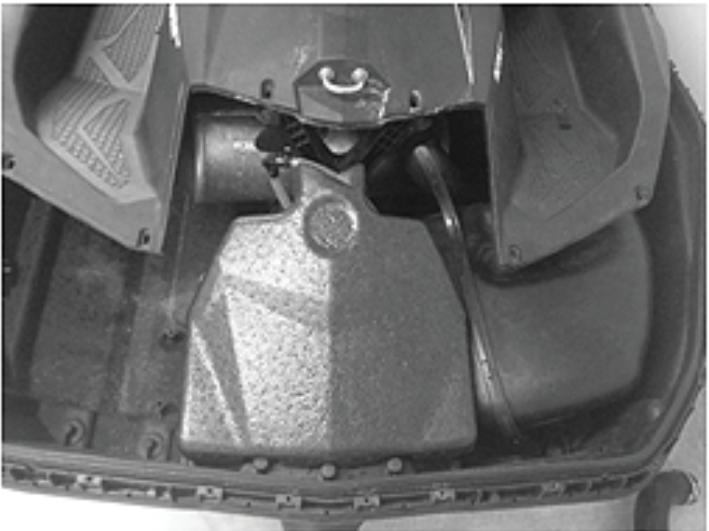
-Continued-

9. Once the plastic cover is off the back of ski, you will see a foam block. Pull this out so you can access the hose and the exhaust box. (No Pic)

No Pic

10. Undo the nut which is located inside the jet unit (right hand side). Then pull the standard hose out. The exhaust box will come out now..(Pic.8)

Pic. 8



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Installation Procedure: ***-Continued-***

11. All of the stock box should be out now. Next put silicone around the inside edge of the Worx Racing block off plate and place it so the Worx Racing logo is facing the jet unit. Put the original nut (that was in your stock exhaust outlet) and screw it on tightly on the inner side of your ski. This needs to be firm to stop any water intrusion. (No Picture Provided for this step.)

12. Cut out the template provided. This is used as your drill guide for the right hand rear of the watercraft. Use adhesive tape to position, then mark holes. Use 67mm (2 5/8") hole saw to drill for the exhaust outlet. Use the 6mm drill for the outer bolt holes. Pic. 9 (Note. If template moves slightly when drilled, an oversize hole might have to be drilled)



Pic. 9

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Installation Procedure: ***-Continued-***

13. Put a bead of silicone on the contact surface around the billet Worx outlet. Position the exhaust outlet so the Worx Racing logo is positioned at the bottom. Place the ring on the back of the outlet and use one 6mm x 25mm bolt to screw outlet and ring into position. Then screw the rest of the bolts in and ensure they are tight. Pic 10
(Pic. of Hole without silicone)



Pic. 10

14. Remove excess silicone.

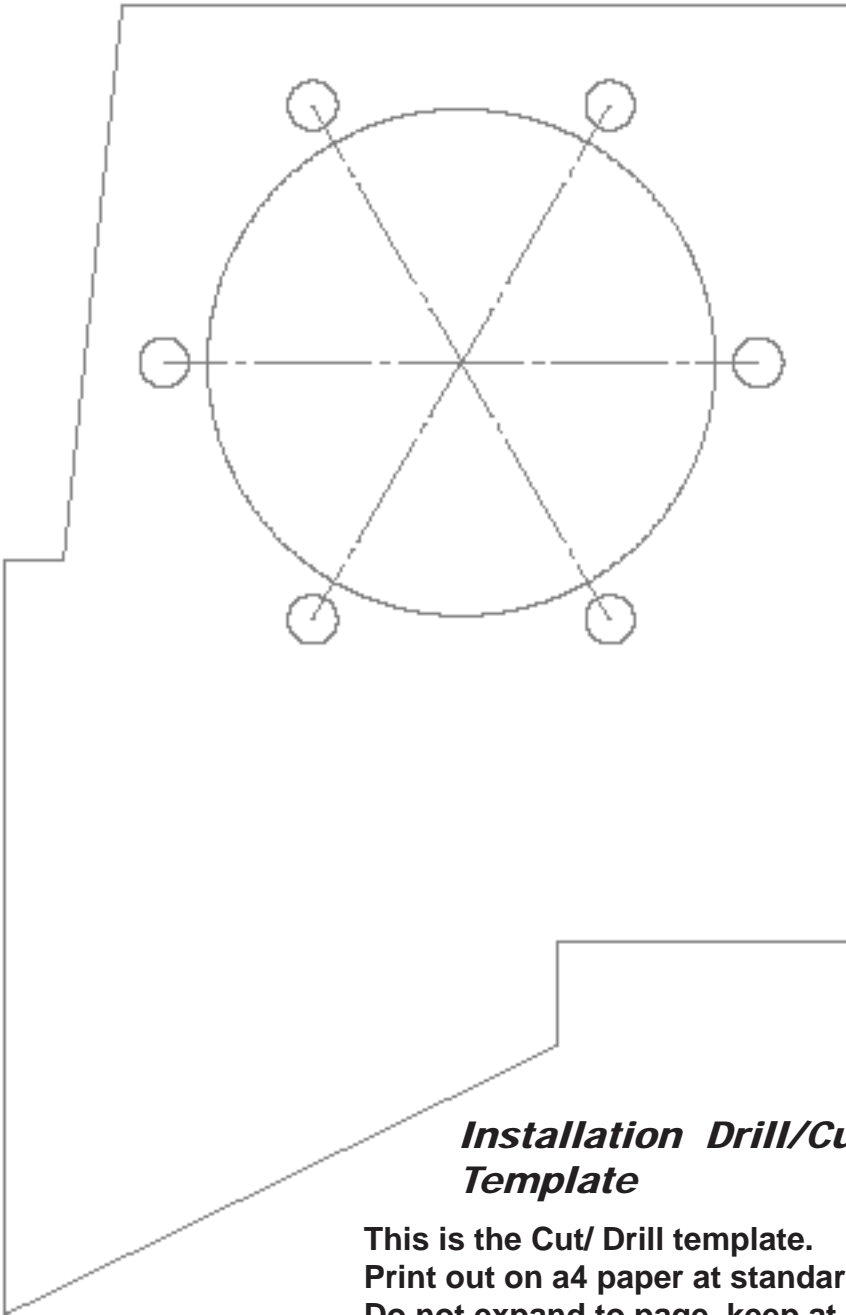
15. Position the silicone hose on to the water box and outlet with the two standard clamps. Tighten.
(Refer pic 8)

16. Reverse the steps to re-assemble.

17. Enjoy... Responsibly.

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Installation Drill/Cut Template

This is the Cut/ Drill template.
Print out on a4 paper at standard size
Do not expand to page, keep at 100%